



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D2282-041
Job Sheet 180510



Part No: D2282-041

Job Qty: 30 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		8/3/18	0.00	0.00	Start Up Large Fab-1		1/3C
100	Large Fab	30 pcs		8/3/18	0.00	5.24	Large Fab 1		1/3C
110	QC	30 pcs		8/3/18	0.00	0.00	QC9		CA
120	Small Fab	30 pcs		8/3/18	0.00	1.59	Small Fab		
130	QC	30 pcs		8/3/18	0.00	0.00	QC5		
140	Packaging	30 pcs		8/3/18	0.00	0.00	Packaging3		Smb
150	QC21-SA	30 Ea		8/3/18	0.00	0.00	QC21		21 SEP 14 2018 CA

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod 134992

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	30 Ea (1 ea)	90-Start up Operation	5090136
D2282-5	Tube	30 Ea (1 ea)	90-Start up Operation	5101265

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	30	9	0
	D2282-5	30	64	0



Container No: S107651



Part: D2282-041

Job No: 180510

Serial No/Batch: S107651

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/04/18